

SPLIT-1

DART AEROSPACE LTD	Work Order:	21870 A
Description: Short Step Installation Kit	Part Number:	K591-113
Dwg:	Qty:	10 20
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	04.11.09	20
2	PK	Pick: Qty Part Number Description Batch 2 D2171 Clamp B19571 B18377 2 D2182B035 Cushion B21165 4 D2274 Clamp Pad B21585 B18377 1 D2362-3 Support Bracket B19701 1 D2856-400-720 Abrasion Strip B20910 2 AN3-37A Bolt M11721 4 AN4-20A Bolt M12082 1 AN4-22A Bolt M13735 4 AN960JD10 Washer M15102 6 AN960JD416 Washer M15321 2 MS21042L3 Nut (or -3) M15066 5 MS21042L4 Nut (or -4) M15020			
3	QC4	Inspect Kit 100% for Completeness on the W/O	JL	04-11-15	10
4	ST	Identify and Stock	KJ	04/11/23	10
5	AC	Cost / part 47.24	KJ	04/11/23	10
6	DC	Close W/O 47.24 Inspect Level 21	KJ	04.11.25	10
					04.11.26 10

Rev	Date	Change	Revised By	Approved
A	01.04.26	New issue	EC	
B	01.07.06	Removed paper work and added Inspection level 21	SM	
C	04.11.09	Reformat	KJ/JLM	<i>JLM</i>

RELEASED
04.11.09

